**Industry Standards Downloadable Guides** 

## **TORQUE CONVERSION CHART**

**Allvalves Online Technical Support** 



**Technical Support Document** 

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# **Torque Conversion**

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#### WANT TO CONVERT NM INTO IN.LBS?

Torque is a measure of how much twisting is applied to a stem. The units used to measure torque are in the form of force times length. The metric (SI) unit of torque is the newton metre (Nm). In inch units, torque is usually measured as Lb-Ft (pounds feet) or Lb-In (pounds inch).

The Torque Converter Calculator will allow you to convert Nm to LbFt or Lb-In or vice-versa. The calculator uses the conversion 1 Lb-Ft = 1.35582 Nm.

	SI	Imp	erial	Metric		
Units to be	Nm	lb.ins	lb.ft	Kg.cm	Kg.m	
converted $\downarrow$						
1 Nm =	1	8.851	0.738	10.2	0.102	
1 Lb.ins =	0.113	1	0.083	1.152	0.0115	
1 Lb.ft =	1.356	12	1	13.83	0.138	
1 Kg.cm =	0.098	0.868	0.072	1	0.01	
1 Kg.m =	9.807	86.8	7.233	100	1	

Notes based on BS 350 1974



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# **Torque Conversion Chart Metric to English**

Newton	Foot	Newton	Foot	Newton	Foot	Newton	Foot	Newton	Foot	
Meters	Pounds	Meters	Pounds	Meters	Pounds	Meters	Pounds	Meters	Pounds	
(N-m)	(ft. lbs.)	(N-m)	(ft. lbs.)	(N-m)	(ft. lbs.)	(N-m)	(ft. lbs.)	(N-m)	(ft. lbs.)	
1 =	0.7	32 =	23.6	63 =	46.5	94 =	69.3	125 =	92.2	
2 =	1.5	33 =	24.3	64 =	47.2	95 =	70.1	126 =	92.9	
3 =	2.2	34 =	25.1	65 =	47.9	96 =	70.8	127 =	93.7	
4 =	3	35 =	25.8	66 =	48.7	97 =	71.5	128 =	94.4	
5 =	3.7	36 =	26.6	67 =	49.4	98 =	72.3	129 =	95.1	
6 =	4.4	37 =	27.3	68 =	50.2	99 =	73	130 =	95.9	
7 =	5.2	38 =	28	69 =	50.9	100 =	73.8	131 =	96.6	
8 =	5.9	39 =	28.8	70 =	51.6	101 =	74.5	132 =	97.4	
9 =	6.6	40 =	29.5	71 =	52.4	102 =	75.2	133 =	98.1	
10 =	7.4	41 =	30.2	72 =	53.1	103 =	76	134 =	98.8	
11 =	8.1	42 =	31	73 =	53.8	104 =	76.7	135 =	99.6	
12 =	8.9	43 =	31.7	74 =	54.6	105 =	77.4	136 =	100.3	
13 =	9.6	44 =	32.5	75 =	55.3	106 =	78.2	137 =	101	
14 =	10.3	45 =	33.2	76 =	56.1	107 =	78.9	138 =	101.8	
15 =	11.1	46 =	33.9	77 =	56.8	108 =	79.7	139 =	102.5	
16 =	11.8	47 =	34.7	78 =	57.5	109 =	80.4	140 =	103.3	
17 =	12.5	48 =	35.4	79 =	58.3	110 =	81.1	141 =	104	
18 =	13.3	49 =	36.1	80 =	59	111 =	81.9	142 =	104.7	
19 =	14	50 =	36.9	81 =	59.7	112 =	82.6	143 =	105.5	
20 =	14.8	51 =	37.6	82 =	60.5	113 =	83.3	144 =	106.2	
21 =	15.5	52 =	38.4	83 =	61.2	114 =	84.1	145 =	106.9	
22 =	16.2	53 =	39.1	84 =	62	115 =	84.8	146 =	107.7	
23 =	17	54 =	39.8	85 =	62.7	116 =	85.6	147 =	108.4	
24 =	17.7	55 =	40.6	86 =	63.4	117 =	86.3	148 =	109.2	
25 =	18.4	56 =	41.3	87 =	64.2	118 =	87	149 =	109.9	
26 =	19.2	57 =	42	88 =	64.9	119 =	87.8	150 =	110.6	
27 =	19.9	58 =	42.8	89 =	65.6	120 =	88.5	151 =	111.4	
28 =	20.7	59 =	43.5	90 =	66.4	121 =	89.2	152 =	112.1	
29 =	21.4	60 =	44.3	91 =	67.1	122 =	90	153 =	112.8	
30 =	22.1	61 =	45	92 =	67.9	123 =	90.7	154 =	113.6	
31 =	22.9	62 =	45.7	93 =	68.6	124 =	91.5	155 =	114.3	
Conversion Formula: Newton Meters x .73756 = Foot Pounds.										